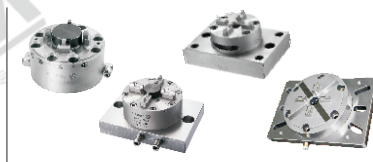


- ◀ ITS卡盘
- ◀ ITS卡盘配件

代码	类型	材质	硬度	热处理	表面处理
ZFH01	50型卡盘	马氏体 不锈钢	58~62HRC	淬火+ 超声冷处理	喷砂、 精密磨削
ZFH05					
ZFH02	100型卡盘				
ZFH03	强力卡盘				
ZFH04	手动卡盘				



Technical drawing of the 3000 series hydraulic cylinder showing front and side views with dimensions:

- Front View (Left):**
 - Overall diameter: $\varnothing 74.3$
 - Stroke length: 58
 - Mounting flange diameter: 58
 - Mounting flange thickness: 20
 - Mounting flange outer diameter: 58
 - Mounting flange inner diameter: 20
 - Mounting flange hole diameter: 20
 - Mounting flange hole spacing: 58
- Side View (Right):**
 - Overall length: 56.7
 - Mounting flange thickness: 35
 - Mounting flange outer diameter: 58.5
 - Mounting flange inner diameter: 48.5
 - Mounting flange hole diameter: 20
 - Mounting flange hole spacing: 58

Technical drawing of a 100mm diameter cast iron flange. The drawing includes a front view (left) and a side view (right). The front view shows a circular flange with an outer diameter of 110mm, an inner diameter of 92mm, and a central hole with a diameter of 51±0.01mm. There are 8 mounting holes arranged in a circle with a diameter of 86±0.01mm. The mounting holes have a diameter of 2-Ø7^{+0.02}₀. The side view shows a flange with a thickness of 20mm and a central hole with a diameter of 68.5mm. The mounting holes have a diameter of Ø74±0.1mm and are labeled M5.

Technical drawing of the 1000 series ball bearing housing (1000-1000). The drawing shows a front view and a side view. The front view is a circular cross-section with a central bore of diameter 100 mm and a depth of 125 mm. The outer diameter is 150 mm. The housing has four mounting holes, each with a diameter of 12 mm and a depth of 70 mm. The distance between the centers of the mounting holes is 110 mm. The side view shows a total width of 75.5 mm, with a flange thickness of 25 mm and a main body thickness of 37 mm. A label "沉孔Ø20深12" points to a 20 mm diameter, 12 mm deep counterbore on the top surface.

视角标准：第一视角

型号	重复	夹持力	附件2PCS
代码	定位精度		配合定位片
ZFH01	0.002mm	2800N	50型定位片

型号 代码	重复 定位精度	夹持力	安装螺钉	配合 定位片
ZFH05	0.002mm	2800N	正面: 8-M5 背面: 4-M6	50型 定位片

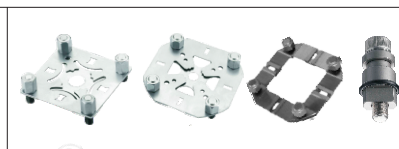
型号 代码	重复 定位精度	夹持力	配合定位片
ZFH02	0.002mm	10000N	50、90型、 强力型定位片

型号 代码	重复 定位精度	夹持力	配合定位片
ZFH03	0.002mm	15000N	50、90型、 强力型定位片

型号 代码	重复 定位精度	夹持力	配合定位片
ZFH04	0.002mm	10000N	50、90型、强力型定位片



代码	类型	材质	硬度	热处理	表面处理
ZFH11	ITS卡盘 专用配件	50型定位片	—	—	—
ZFH12		90型定位片			
ZFH13		强力定位片	58~62HRC	淬火+ 超声冷处理	喷砂 精密磨削
ZFH14		手动拉钉			
ZFH15		自动拉钉			



视角标准：第一视角

型号	重复定位精度	使用寿命
代码		
ZFH11	0.002mm	6~10万次
ZFH12		

型号	重复 定位精度	运用类型
代码		
ZFH13	0.002mm	重切削

型号 代码	定位精度	夹持力 (N)
ZFH14	夹紧作用	10000
ZFH15		

