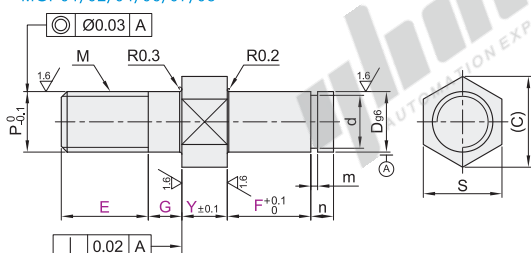


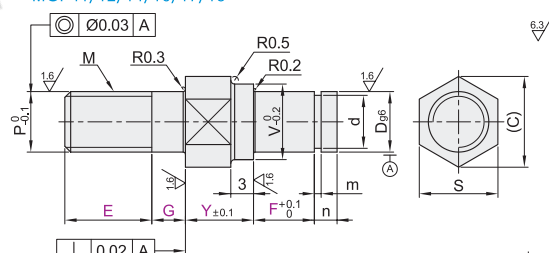
| 代码      |         |         |         | 材质       |        | 表面处理  |
|---------|---------|---------|---------|----------|--------|-------|
| 标准型     |         | 台阶型     |         | 国标       | 相当     |       |
| 螺纹长度固定型 | 螺纹长度指定型 | 螺纹长度固定型 | 螺纹长度指定型 |          |        |       |
| MGP01   | MGP06   | MGP11   | MGP16   | 45       | S45C   | 发黑    |
| MGP02   | MGP07   | MGP12   | MGP17   |          |        | 无电解镀镍 |
| MGP04   | MGP08   | MGP14   | MGP18   | 0Cr18Ni9 | SUS304 | —     |



标准型  
MGP01/02/04/06/07/08



台阶型  
MGP11/12/14/16/17/18



① 工艺孔加工条件：总长度除以D段长度>3；4≤D≤11且总长度≥70；11<D≤18且总长度≥90；D>18且总长度≥110。（工艺孔详细尺寸见产品简介）

视角标准：第一视角

### ● 螺纹长度固定型

| 型号  | 规格    | D <sub>g6</sub> | Y      | F    | G | E  | P  | M   | V  | S  | C    | d    | m    | n |
|-----|-------|-----------------|--------|------|---|----|----|-----|----|----|------|------|------|---|
| 标准型 | 6     | 6               | 3~104  |      |   | 9  | 6  | M6  | 8  | 10 | 11.5 | 5    | 0.7  | 2 |
|     | 8     | 8               | 5~110  | 5~12 |   | 12 | 8  | M8  | 10 | 12 | 13.9 | 7    | 0.9  |   |
|     | 10    | 10              |        |      |   | 15 | 10 | M10 | 13 | 14 | 16.2 | 9.6  | 3    |   |
|     | 12    | 12              | 5~65   |      |   |    |    |     | 15 | 17 | 19.6 | 11.5 |      |   |
|     | 13    | 13              |        |      |   |    |    |     | 16 |    |      | 12.4 | 1.15 |   |
|     | MGP01 | 15              |        |      |   | 18 | 12 | M12 | 18 | 19 | 21.9 | 14.3 |      |   |
|     | MGP02 | 16              |        |      |   |    |    |     | 19 |    |      | 15.2 |      |   |
|     | MGP04 | 17              |        |      |   |    |    |     | 20 | 22 | 25.4 | 16.2 | 4    |   |
| 台阶型 | 18    | 18              |        |      |   |    |    |     | 21 | 24 | 27.7 | 17   |      |   |
|     | 20    | 20              |        |      |   | 20 |    | M20 | 24 |    |      | 19   |      |   |
|     | 20A   | 20              | 10~160 |      |   | 16 |    | M16 |    | 27 | 31.2 |      | 1.35 |   |
|     | MGP11 | 22              |        |      |   |    |    |     | 26 |    |      | 21   |      |   |
|     | MGP12 | 22              | 5~80   | 5~22 |   | 30 |    | M16 |    |    |      | 0    |      |   |
|     | MGP14 | 22A             |        |      |   |    |    | M16 | 29 | 30 | 34.6 | 23.9 | 5    |   |
|     | 25    | 25              |        |      |   |    |    | M16 |    |    |      | 0    |      |   |
|     | 25A   | 25              |        |      |   |    |    | M16 |    |    |      | 0    |      |   |
|     | 30    | 30              |        |      |   |    |    | M20 | 34 | 36 | 41.6 | 28.6 | 1.65 |   |
|     | 30A   | 30              |        |      |   |    |    | M16 |    |    |      |      |      |   |

### ● 螺纹长度指定型

| 型号    |     | 规格 |                  | D <sub>g6</sub> | 最小单位1  |      |       |       | V  | P  | M   | S    | C    | d                                  | m    | n |
|-------|-----|----|------------------|-----------------|--------|------|-------|-------|----|----|-----|------|------|------------------------------------|------|---|
| 代码    |     |    |                  |                 | Y      | F    | G     | E     |    |    |     |      |      |                                    |      |   |
| 标准型   | 6   | 6  | 0.004<br>0.012   |                 |        |      |       | 6~15  | 8  | 6  | M6  | 10   | 11.5 | 5 <sup>+0.075</sup> <sub>0</sub>   | 0.7  | 2 |
|       | 8   | 8  | -0.005<br>-0.014 |                 | 5~110  | 5~12 |       | 8~18  | 10 | 8  | M8  | 12   | 13.9 | 7 <sup>+0.090</sup> <sub>0</sub>   | 0.9  |   |
|       | 10  | 10 |                  |                 |        |      |       | 10~22 | 13 | 10 | M10 | 14   | 16.2 | 9.6 <sup>+0.090</sup> <sub>0</sub> |      | 3 |
|       | 12  | 12 |                  | 5~65            |        |      |       |       |    |    |     | 17   | 19.6 | 11.5                               |      |   |
|       | 13  | 13 |                  |                 |        |      | 5~17  |       |    |    |     | 16   |      | 12.4                               |      |   |
|       | 15  | 15 | -0.006<br>-0.017 |                 | 10~160 |      | 12~25 |       | 18 | 12 | M12 | 19   | 21.9 | 14.3 <sup>0</sup> <sub>-0.11</sub> | 1.15 |   |
|       | 16  | 16 |                  |                 |        |      |       |       | 19 |    |     |      |      | 15.2                               |      |   |
|       | 17  | 17 |                  |                 |        |      | 5~22  |       | 20 |    |     | 22   | 25.4 | 16.2                               |      | 4 |
| MGP08 | 18  | 18 |                  | 5~80            |        |      |       | 21    |    |    | 24  | 27.7 | 17   |                                    |      |   |
| 台阶型   | 20  |    |                  |                 |        |      |       |       |    | 20 | M20 |      |      |                                    |      |   |
|       | 20A | 20 |                  |                 |        |      |       |       | 24 | 16 | M16 |      | 19   |                                    |      |   |
|       | 22  |    |                  |                 |        |      |       |       |    | 20 | M20 | 27   | 31.2 |                                    |      |   |
|       | 22A | 22 |                  |                 |        |      |       |       | 26 | 16 | M16 |      | 21   |                                    | 1.35 |   |
|       | 25  |    | -0.007<br>-0.020 | 5~80            | 10~160 | 5~22 | 20~40 |       |    | 16 | M16 |      |      | 0 <sup>0</sup> <sub>-0.21</sub>    |      |   |
|       | 25A | 25 |                  |                 |        |      |       |       | 29 | 20 | M20 | 30   | 34.6 | 23.9                               |      | 5 |
|       | 30  |    |                  |                 |        |      |       |       |    | 16 | M16 |      |      |                                    |      |   |
|       | 30A | 30 |                  |                 |        |      |       |       | 34 | 20 | M20 | 36   | 41.6 | 28.6                               | 1.65 |   |

### ● 螺纹长度固定型

| 型号    | 规格 | D  | Y    | F     | G    |
|-------|----|----|------|-------|------|
| MGP01 | 6  | 6  | 5~65 | 5~110 | 5~12 |
| MGP02 | 10 | 10 |      |       |      |

MGP01—6—Y30—F50—G10

### ● 螺纹长度指定型

| 型号    | 规格 | D  | Y    | F     | G    | E     |
|-------|----|----|------|-------|------|-------|
| MGP06 | 6  | 6  | 5~65 | 5~110 | 5~12 | 6~15  |
| MGP07 | 8  | 8  |      |       |      | 8~18  |
| MGP08 | 10 | 10 |      |       |      | 10~22 |

MGP06—6—Y30—F50—G10—E10

### ● 可选加工(螺纹长度固定型)

| 型号    | 规格 | D  | Y    | F     | G    | 可选加工代码      |
|-------|----|----|------|-------|------|-------------|
| MGP01 | 6  | 6  | 5~65 | 5~110 | 5~12 | YC BA PD MD |
| MGP02 | 10 | 10 |      |       |      |             |

MGP01—6—Y30—F50—G10—ME



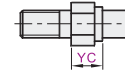
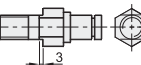
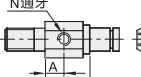
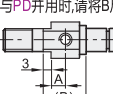
| 数量 | 1~9  | 10~  |
|----|------|------|
| 价格 | 100% | 另行报价 |



① 无表面处理



① 有表面处理

| 代码               | 技术说明                                                                                                                                                                                                                                                                                                                                                                                 |     |    |       |       |   |    |    |    |   |    |    |    |    |    |       |    |    |    |       |     |    |    |     |    |
|------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|----|-------|-------|---|----|----|----|---|----|----|----|----|----|-------|----|----|----|-------|-----|----|----|-----|----|
| YC               | <b>变更Y尺寸公差</b><br>                                                                                                                                                                                                                                                                                |     |    |       |       |   |    |    |    |   |    |    |    |    |    |       |    |    |    |       |     |    |    |     |    |
|                  | <b>选型方法</b> YC<br>① 变更Y尺寸公差为±0.04                                                                                                                                                                                                                                                                                                                                                    |     |    |       |       |   |    |    |    |   |    |    |    |    |    |       |    |    |    |       |     |    |    |     |    |
| PD               | <b>增加两平面</b><br>                                                                                                                                                                                                                                                                                 |     |    |       |       |   |    |    |    |   |    |    |    |    |    |       |    |    |    |       |     |    |    |     |    |
|                  | <b>选型方法</b> PD                                                                                                                                                                                                                                                                                                                                                                       |     |    |       |       |   |    |    |    |   |    |    |    |    |    |       |    |    |    |       |     |    |    |     |    |
| BA               | <b>增加螺孔</b><br>N通牙<br>                                                                                                                                                                                                                                                                          |     |    |       |       |   |    |    |    |   |    |    |    |    |    |       |    |    |    |       |     |    |    |     |    |
|                  | <b>选型方法</b> BA<br>① B尺寸指定见下表:                                                                                                                                                                                                                                                                                                                                                        |     |    |       |       |   |    |    |    |   |    |    |    |    |    |       |    |    |    |       |     |    |    |     |    |
|                  | <table><tr><th>D</th><th>A</th><th>N</th><th>B(最小)</th></tr><tr><td>6</td><td rowspan="3">10</td><td>M4</td><td>15</td></tr><tr><td>8</td><td>M5</td><td>16</td></tr><tr><td>10</td><td>M6</td><td>16</td></tr><tr><td>12~18</td><td rowspan="3">15</td><td>M8</td><td>18</td></tr><tr><td>20~25</td><td>M10</td><td>25</td></tr><tr><td>30</td><td>M12</td><td>27</td></tr></table> | D   | A  | N     | B(最小) | 6 | 10 | M4 | 15 | 8 | M5 | 16 | 10 | M6 | 16 | 12~18 | 15 | M8 | 18 | 20~25 | M10 | 25 | 30 | M12 | 27 |
|                  | D                                                                                                                                                                                                                                                                                                                                                                                    | A   | N  | B(最小) |       |   |    |    |    |   |    |    |    |    |    |       |    |    |    |       |     |    |    |     |    |
| 6                | 10                                                                                                                                                                                                                                                                                                                                                                                   | M4  | 15 |       |       |   |    |    |    |   |    |    |    |    |    |       |    |    |    |       |     |    |    |     |    |
| 8                |                                                                                                                                                                                                                                                                                                                                                                                      | M5  | 16 |       |       |   |    |    |    |   |    |    |    |    |    |       |    |    |    |       |     |    |    |     |    |
| 10               |                                                                                                                                                                                                                                                                                                                                                                                      | M6  | 16 |       |       |   |    |    |    |   |    |    |    |    |    |       |    |    |    |       |     |    |    |     |    |
| 12~18            | 15                                                                                                                                                                                                                                                                                                                                                                                   | M8  | 18 |       |       |   |    |    |    |   |    |    |    |    |    |       |    |    |    |       |     |    |    |     |    |
| 20~25            |                                                                                                                                                                                                                                                                                                                                                                                      | M10 | 25 |       |       |   |    |    |    |   |    |    |    |    |    |       |    |    |    |       |     |    |    |     |    |
| 30               |                                                                                                                                                                                                                                                                                                                                                                                      | M12 | 27 |       |       |   |    |    |    |   |    |    |    |    |    |       |    |    |    |       |     |    |    |     |    |
| ① 与PD并用时,请将B尺寸加长 |                                                                                                                                                                                                                                                                                                                                                                                      |     |    |       |       |   |    |    |    |   |    |    |    |    |    |       |    |    |    |       |     |    |    |     |    |
|                  |                                                                                                                                                                                                                                                                                                 |     |    |       |       |   |    |    |    |   |    |    |    |    |    |       |    |    |    |       |     |    |    |     |    |
| ME               | <b>附带挡圈</b>                                                                                                                                                                                                                                                                                                                                                                          |     |    |       |       |   |    |    |    |   |    |    |    |    |    |       |    |    |    |       |     |    |    |     |    |
|                  | <b>选型方法</b> ME<br>① 规格6~8:E形挡圈<br>规格10~30A:C形挡圈                                                                                                                                                                                                                                                                                                                                      |     |    |       |       |   |    |    |    |   |    |    |    |    |    |       |    |    |    |       |     |    |    |     |    |



请按照图示订货