

## 导向轴



来图定制

[illegible]

视角标准：第一视角



可选加工

| 代码                                   | 技术说明                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |             |    |    |    |   |   |    |   |  |    |    |    |    |   |    |    |    |       |    |   |          |    |    |             |    |    |             |      |    |             |      |    |             |      |    |          |    |          |     |    |    |  |    |    |  |    |    |    |
|--------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|----|----|----|---|---|----|---|--|----|----|----|----|---|----|----|----|-------|----|---|----------|----|----|-------------|----|----|-------------|------|----|-------------|------|----|-------------|------|----|----------|----|----------|-----|----|----|--|----|----|--|----|----|----|
| <p><b>变更内螺纹为细牙螺纹</b></p> <p>NC()</p> | <p><b>选型方法 NC14</b></p> <table> <tr><th>D</th><th></th><th></th></tr> <tr><td>12</td><td>8</td><td></td></tr> <tr><td>13</td><td>8</td><td></td></tr> <tr><td>15</td><td>8</td><td>10</td></tr> <tr><td>16</td><td>8</td><td>10</td></tr> <tr><td>18</td><td>8</td><td>10 12</td></tr> <tr><td>20</td><td>8</td><td>10 12 14</td></tr> <tr><td>25</td><td>8</td><td>10 12 14 18</td></tr> <tr><td>30</td><td>8</td><td>10 12 14 18</td></tr> <tr><td>(35)</td><td>8</td><td>10 12 14 18</td></tr> <tr><td>(40)</td><td></td><td>10 12 14 18</td></tr> <tr><td>(50)</td><td></td><td>12 14 18</td></tr> <tr><td>螺距</td><td>1.0 1.25</td><td>1.5</td></tr> </table> <p>① 选型时, 须将N变更为NC</p> <p>② 选型时, N与NC须变为相同尺寸</p> <p>③ ( )内的尺寸不适用精密级</p> | D           |    |    | 12 | 8 |   | 13 | 8 |  | 15 | 8  | 10 | 16 | 8 | 10 | 18 | 8  | 10 12 | 20 | 8 | 10 12 14 | 25 | 8  | 10 12 14 18 | 30 | 8  | 10 12 14 18 | (35) | 8  | 10 12 14 18 | (40) |    | 10 12 14 18 | (50) |    | 12 14 18 | 螺距 | 1.0 1.25 | 1.5 |    |    |  |    |    |  |    |    |    |
| D                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |             |    |    |    |   |   |    |   |  |    |    |    |    |   |    |    |    |       |    |   |          |    |    |             |    |    |             |      |    |             |      |    |             |      |    |          |    |          |     |    |    |  |    |    |  |    |    |    |
| 12                                   | 8                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |             |    |    |    |   |   |    |   |  |    |    |    |    |   |    |    |    |       |    |   |          |    |    |             |    |    |             |      |    |             |      |    |             |      |    |          |    |          |     |    |    |  |    |    |  |    |    |    |
| 13                                   | 8                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |             |    |    |    |   |   |    |   |  |    |    |    |    |   |    |    |    |       |    |   |          |    |    |             |    |    |             |      |    |             |      |    |             |      |    |          |    |          |     |    |    |  |    |    |  |    |    |    |
| 15                                   | 8                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 10          |    |    |    |   |   |    |   |  |    |    |    |    |   |    |    |    |       |    |   |          |    |    |             |    |    |             |      |    |             |      |    |             |      |    |          |    |          |     |    |    |  |    |    |  |    |    |    |
| 16                                   | 8                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 10          |    |    |    |   |   |    |   |  |    |    |    |    |   |    |    |    |       |    |   |          |    |    |             |    |    |             |      |    |             |      |    |             |      |    |          |    |          |     |    |    |  |    |    |  |    |    |    |
| 18                                   | 8                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 10 12       |    |    |    |   |   |    |   |  |    |    |    |    |   |    |    |    |       |    |   |          |    |    |             |    |    |             |      |    |             |      |    |             |      |    |          |    |          |     |    |    |  |    |    |  |    |    |    |
| 20                                   | 8                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 10 12 14    |    |    |    |   |   |    |   |  |    |    |    |    |   |    |    |    |       |    |   |          |    |    |             |    |    |             |      |    |             |      |    |             |      |    |          |    |          |     |    |    |  |    |    |  |    |    |    |
| 25                                   | 8                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 10 12 14 18 |    |    |    |   |   |    |   |  |    |    |    |    |   |    |    |    |       |    |   |          |    |    |             |    |    |             |      |    |             |      |    |             |      |    |          |    |          |     |    |    |  |    |    |  |    |    |    |
| 30                                   | 8                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 10 12 14 18 |    |    |    |   |   |    |   |  |    |    |    |    |   |    |    |    |       |    |   |          |    |    |             |    |    |             |      |    |             |      |    |             |      |    |          |    |          |     |    |    |  |    |    |  |    |    |    |
| (35)                                 | 8                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 10 12 14 18 |    |    |    |   |   |    |   |  |    |    |    |    |   |    |    |    |       |    |   |          |    |    |             |    |    |             |      |    |             |      |    |             |      |    |          |    |          |     |    |    |  |    |    |  |    |    |    |
| (40)                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 10 12 14 18 |    |    |    |   |   |    |   |  |    |    |    |    |   |    |    |    |       |    |   |          |    |    |             |    |    |             |      |    |             |      |    |             |      |    |          |    |          |     |    |    |  |    |    |  |    |    |    |
| (50)                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 12 14 18    |    |    |    |   |   |    |   |  |    |    |    |    |   |    |    |    |       |    |   |          |    |    |             |    |    |             |      |    |             |      |    |             |      |    |          |    |          |     |    |    |  |    |    |  |    |    |    |
| 螺距                                   | 1.0 1.25                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 1.5         |    |    |    |   |   |    |   |  |    |    |    |    |   |    |    |    |       |    |   |          |    |    |             |    |    |             |      |    |             |      |    |             |      |    |          |    |          |     |    |    |  |    |    |  |    |    |    |
| <p><b>增加两个扳手槽</b></p> <p>SD()</p>    | <p><b>选型方法 SD12-S8</b></p> <p>① 最小单位1</p> <p>② 两扳手槽位置不在同一平面上。</p> <table> <tr><th>D</th><th>W</th><th>V</th><th>D</th><th>W</th><th>V</th></tr> <tr><td>6</td><td>5</td><td></td><td>18</td><td>16</td><td></td></tr> <tr><td>8</td><td>7</td><td>9</td><td>20</td><td>17</td><td>11</td></tr> <tr><td>10</td><td>8</td><td></td><td>25</td><td>22</td><td></td></tr> <tr><td>12</td><td>10</td><td></td><td>30</td><td>27</td><td></td></tr> <tr><td>13</td><td>11</td><td></td><td>35</td><td>30</td><td>16</td></tr> <tr><td>15</td><td>13</td><td>11</td><td>40</td><td>36</td><td></td></tr> <tr><td>16</td><td>14</td><td></td><td>50</td><td>41</td><td>21</td></tr> </table>                                                      | D           | W  | V  | D  | W | V | 6  | 5 |  | 18 | 16 |    | 8  | 7 | 9  | 20 | 17 | 11    | 10 | 8 |          | 25 | 22 |             | 12 | 10 |             | 30   | 27 |             | 13   | 11 |             | 35   | 30 | 16       | 15 | 13       | 11  | 40 | 36 |  | 16 | 14 |  | 50 | 41 | 21 |
| D                                    | W                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | V           | D  | W  | V  |   |   |    |   |  |    |    |    |    |   |    |    |    |       |    |   |          |    |    |             |    |    |             |      |    |             |      |    |             |      |    |          |    |          |     |    |    |  |    |    |  |    |    |    |
| 6                                    | 5                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |             | 18 | 16 |    |   |   |    |   |  |    |    |    |    |   |    |    |    |       |    |   |          |    |    |             |    |    |             |      |    |             |      |    |             |      |    |          |    |          |     |    |    |  |    |    |  |    |    |    |
| 8                                    | 7                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 9           | 20 | 17 | 11 |   |   |    |   |  |    |    |    |    |   |    |    |    |       |    |   |          |    |    |             |    |    |             |      |    |             |      |    |             |      |    |          |    |          |     |    |    |  |    |    |  |    |    |    |
| 10                                   | 8                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |             | 25 | 22 |    |   |   |    |   |  |    |    |    |    |   |    |    |    |       |    |   |          |    |    |             |    |    |             |      |    |             |      |    |             |      |    |          |    |          |     |    |    |  |    |    |  |    |    |    |
| 12                                   | 10                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |             | 30 | 27 |    |   |   |    |   |  |    |    |    |    |   |    |    |    |       |    |   |          |    |    |             |    |    |             |      |    |             |      |    |             |      |    |          |    |          |     |    |    |  |    |    |  |    |    |    |
| 13                                   | 11                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |             | 35 | 30 | 16 |   |   |    |   |  |    |    |    |    |   |    |    |    |       |    |   |          |    |    |             |    |    |             |      |    |             |      |    |             |      |    |          |    |          |     |    |    |  |    |    |  |    |    |    |
| 15                                   | 13                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 11          | 40 | 36 |    |   |   |    |   |  |    |    |    |    |   |    |    |    |       |    |   |          |    |    |             |    |    |             |      |    |             |      |    |             |      |    |          |    |          |     |    |    |  |    |    |  |    |    |    |
| 16                                   | 14                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |             | 50 | 41 | 21 |   |   |    |   |  |    |    |    |    |   |    |    |    |       |    |   |          |    |    |             |    |    |             |      |    |             |      |    |             |      |    |          |    |          |     |    |    |  |    |    |  |    |    |    |

| 型号    |   | L      | F                     | B              | P     | N     | 可选加工代码                 |
|-------|---|--------|-----------------------|----------------|-------|-------|------------------------|
| 代码    | D |        |                       |                |       |       |                        |
| SGE01 | 4 | 20~300 | $F=2 \sim P \times 5$ | 根据使用要求<br>指定尺寸 | 3 4   | 2     | NC() SD()<br>PC()-PD() |
| SGE02 | 5 | 20~400 |                       |                | 3 4 5 | 2.6 3 |                        |

SGE01~D4~L30~F8~B5~P3~N2~LC



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| 型号    |   | L       | F                       | B | P   | N     |
|-------|---|---------|-------------------------|---|-----|-------|
| 代码    | D |         |                         |   |     |       |
| SGE01 | 4 | 200-300 | $F=2 \times P \times 5$ | 4 | 4   | 2     |
| SGE02 | 5 | 20-400  |                         | 3 | 4 5 | 2.6 3 |

SGE01—D4—L30—F8—B5—P3—N2

| 型号    |   | L      | F                     | B              | P     | N     | 可选加工代码                 |
|-------|---|--------|-----------------------|----------------|-------|-------|------------------------|
| 代码    | D |        |                       |                |       |       |                        |
| SGE01 | 4 | 20~300 | $F=2 \sim P \times 5$ | 根据使用要求<br>指定尺寸 | 3 4   | 2     | NC() SD()<br>PC()-PD() |
| SGE02 | 5 | 20~400 |                       |                | 3 4 5 | 2.6 3 |                        |

SGE01~D4~L30~F8~B5~P3~N2~LC