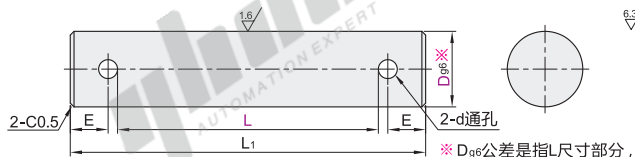


铰链销

开口销固定型/挡圈固定型 直杆型

□ 开口销固定型

| 代码 | | 材质 | | 硬度 | 表面处理 | 附件 | | |
|--------|--------|---------|---------|----------|--------|-----------|-------------------|---------------------|
| L尺寸选择型 | L尺寸指定型 | 国标 | 相当 | | | 种类 | 材质 | |
| MHB01 | MHB21 | 45 | S45C | — | 发黑 | 2个 开口销 | SUS304 (BLK31) | |
| MHB02 | MHB22 | | | 40~45HRC | 无电解镍 | | | |
| — | MHB23 | | | — | | | | 40~45HRC 镀层硬度850HV~ |
| — | MHB24 | | | — | | | | |
| — | MHB25 | | | — | — | | | |
| MHB06 | MHB31 | | | 0Cr18Ni9 | SUS304 | | | — |
| — | MHB41 | 9Cr18Mo | SUS440C | 48~53HRC | — | — | — | |



※ D₉₆公差是指L尺寸部分, 其它为一般公差。

视角标准: 第一视角

□ L尺寸选择型

| 型号 | D | L | L ₁ | E | d | 附件 开口销规格 |
|-------|----|-------------------------|----------------|-----|-----|-------------|
| MHB01 | 3 | 10 12 14 15 16 18 20 | L+4.8 | 2 | 0.8 | 0.8-L8 |
| | 4 | — | L+6 | 2.5 | 1 | 1-L10 |
| | 5 | — | L+7.2 | 3 | 1.2 | 1.2-L10 |
| MHB02 | 6 | 15 16 18 20 22 24 25 30 | L+8.6 | 3.5 | 1.6 | 1.6-L10 |
| MHB06 | 8 | — | L+10 | 4 | 2 | 2-L12 |
| | 10 | — | L+12.5 | 5 | 2.5 | 2.5-L15 |
| | 12 | — | L+15.2 | 6 | 3.2 | 3.2-L20 |

□ L尺寸指定型

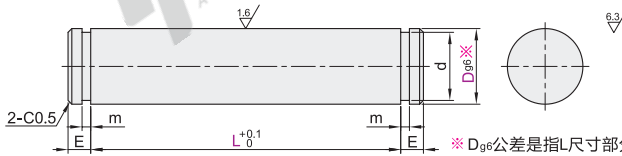
| 型号 | D | L | L ₁ | E | d | 附件 开口销规格 |
|-------|------------|------------|----------------|-----|-----|-------------|
| MHB21 | 3 | 5.0~60.0 | L+4.8 | 2 | 0.8 | 0.8-L8 |
| | 4 | — | L+6 | 2.5 | 1 | 1-L10 |
| | 5 | — | L+7.2 | 3 | 1.2 | 1.2-L10 |
| MHB22 | 6 | 10.0~80.0 | L+8.6 | 3.5 | 1.6 | 1.6-L10 |
| MHB23 | 8 | 10.0~110.0 | L+10 | 4 | 2 | 2-L12 |
| MHB24 | 10 | — | L+12.5 | 5 | 2.5 | 2.5-L15 |
| MHB25 | 12 | — | L+15.2 | 6 | 3.2 | 3.2-L20 |
| MHB31 | 13 | — | — | — | — | — |
| MHB41 | 14 | — | — | — | — | 4-L20 |
| 15 | — | — | — | — | — | — |
| 16 | 25.0~220.0 | L+18 | 7 | 4 | — | — |
| 17 | — | — | — | — | — | 4-L25 |
| 18 | — | — | — | — | — | — |
| 20 | — | — | — | — | — | — |
| 22 | 30.0~220.0 | L+22 | 8.5 | 5 | — | 5-L35 |
| 25 | — | — | — | — | — | — |



| 代码 | 技术说明 | | | | | | | | | | | | | | | | | | | | |
|------|---|-------|---------|---|----|---|-----|----|-------|---|-----|----|-------|---|-----------|-------|---------|-----|-------|-------|---------|
| EC() | <p>变更开口销孔位置</p> <p>选型方法 EC1.5</p> <table border="1"> <thead> <tr> <th>D</th> <th>EC</th> <th>D</th> <th>EC</th> </tr> </thead> <tbody> <tr> <td>3</td> <td>1.5</td> <td>10</td> <td>2.5 3</td> </tr> <tr> <td>4</td> <td>1.5</td> <td>12</td> <td>3 4 5</td> </tr> <tr> <td>5</td> <td>1.5 2 2.5</td> <td>13~18</td> <td>3 4 5 6</td> </tr> <tr> <td>6.8</td> <td>2 2.5</td> <td>20~25</td> <td>4 5 6 7</td> </tr> </tbody> </table> <p>① L尺寸选择型不适用</p> | D | EC | D | EC | 3 | 1.5 | 10 | 2.5 3 | 4 | 1.5 | 12 | 3 4 5 | 5 | 1.5 2 2.5 | 13~18 | 3 4 5 6 | 6.8 | 2 2.5 | 20~25 | 4 5 6 7 |
| D | EC | D | EC | | | | | | | | | | | | | | | | | | |
| 3 | 1.5 | 10 | 2.5 3 | | | | | | | | | | | | | | | | | | |
| 4 | 1.5 | 12 | 3 4 5 | | | | | | | | | | | | | | | | | | |
| 5 | 1.5 2 2.5 | 13~18 | 3 4 5 6 | | | | | | | | | | | | | | | | | | |
| 6.8 | 2 2.5 | 20~25 | 4 5 6 7 | | | | | | | | | | | | | | | | | | |

□ 挡圈固定型

| 代码 | | 材质 | | 硬度 | 表面处理 | 附件 | | |
|--------|--------|---------|---------|---------------------|---------------|----------|-----|---------------------|
| L尺寸选择型 | L尺寸指定型 | 国标 | 相当 | | | 种类 | 材质 | |
| MHC01 | MHC21 | 45 | S45C | — | 发黑 | 2个 挡圈 | 弹簧钢 | |
| MHC02 | MHC22 | | | 40~45HRC | 无电解镍 | | | |
| — | MHC23 | | | — | | | | 40~45HRC 镀层硬度850HV~ |
| — | MHC24 | | | — | | | | |
| — | MHC25 | | | — | — | | | |
| MHC06 | MHC31 | | | 0Cr18Ni9 | SUS304 | | | — |
| — | MHC41 | 9Cr18Mo | SUS440C | 48~53HRC | — | — | — | |
| — | MHC42 | — | — | 48~53HRC 镀层硬度850HV~ | 镀硬铬,镀层厚度3~5μm | — | — | |



※ D₉₆公差是指L尺寸部分, 其它为一般公差。

视角标准: 第一视角

□ L尺寸选择型

| 型号 | D ₉₆ | L | m | E | d | 附件挡圈 形状规格 |
|-------|-----------------|-------------------------------------|------|---|------|--------------|
| MHC01 | 3 | 10 12 14 15 16 18 20 | 0.5 | 2 | 2 | 2 |
| | 4 | — | — | — | 3 | 3 |
| | 5 | — | — | — | — | 4 |
| MHC02 | 6 | 15 16 18 20 22 24 25 30 35 40 45 50 | 0.7 | 2 | 5 | E型 4 |
| MHC06 | 8 | — | 0.9 | 3 | 7 | 7 |
| | 10 | — | 1.15 | — | 9.6 | C型 10 |
| | 12 | — | — | — | 11.5 | 12 |

□ L尺寸指定型

| 型号 | D ₉₆ | L | m | E | d | 附件挡圈 形状规格 |
|-------|-----------------|------------|-----|---|------|--------------|
| MHC21 | 2 | 5.0~40.0 | 0.5 | — | 1.5 | 1.5 |
| | 3 | — | — | — | 2 | 2 |
| | 4 | — | — | — | — | 3 |
| MHC22 | 5 | 5.0~60.0 | — | 2 | 3 | E型 3 |
| MHC23 | 6 | 10.0~80.0 | 0.7 | — | 4 | 4 |
| MHC24 | 8 | 10.0~110.0 | — | — | 5 | 5 |
| MHC25 | 10 | 15.0~120.0 | 0.9 | — | 7 | 7 |
| MHC31 | 12 | 15.0~220.0 | — | — | 9.6 | 10 |
| MHC41 | 13 | — | — | — | 11.5 | 12 |
| MHC42 | 14 | — | — | — | 12.4 | 13 |
| 15 | — | — | — | — | 13.4 | 14 |
| 16 | — | — | — | — | 14.3 | 15 |
| 17 | — | — | — | — | 15.2 | 16 |
| 18 | — | — | — | — | 16.2 | 17 |
| 20 | — | — | — | — | 17 | 18 |
| 22 | — | — | — | — | 19 | 20 |
| 25 | — | — | — | — | 21 | 22 |
| 25 | — | — | — | — | 23.9 | 25 |



| 代码 | 技术说明 | | | | | | | | | | | | | | | | |
|------|--|-------|-------|---|----|-----|-------|---|-------|---|-------|-------|-------|---|-------|-------|-------|
| ED() | <p>变更挡圈槽位置</p> <p>选型方法 ED3</p> <p>① 最小单位0.1</p> <table border="1"> <thead> <tr> <th>D</th> <th>ED</th> <th>D</th> <th>ED</th> </tr> </thead> <tbody> <tr> <td>2~4</td> <td>1.5~3</td> <td>8</td> <td>2.4~5</td> </tr> <tr> <td>5</td> <td>1.7~3</td> <td>10~18</td> <td>2.7~5</td> </tr> <tr> <td>6</td> <td>1.9~4</td> <td>20~25</td> <td>2.9~5</td> </tr> </tbody> </table> <p>① L尺寸选择型不适用</p> | D | ED | D | ED | 2~4 | 1.5~3 | 8 | 2.4~5 | 5 | 1.7~3 | 10~18 | 2.7~5 | 6 | 1.9~4 | 20~25 | 2.9~5 |
| D | ED | D | ED | | | | | | | | | | | | | | |
| 2~4 | 1.5~3 | 8 | 2.4~5 | | | | | | | | | | | | | | |
| 5 | 1.7~3 | 10~18 | 2.7~5 | | | | | | | | | | | | | | |
| 6 | 1.9~4 | 20~25 | 2.9~5 | | | | | | | | | | | | | | |



| 代码 | D | L | 可加工代码 |
|-------|----|----------|-------|
| MHB01 | 3 | 10 12 14 | EC1 |
| MHB02 | 4 | — | — |
| MHB21 | 3 | 5.0~50.0 | — |
| MHB22 | 4 | — | — |
| MHB23 | 5 | — | — |
| MHB24 | 6 | — | — |
| MHB25 | 8 | — | — |
| MHB31 | 10 | — | — |
| MHB41 | 12 | — | — |



| 代码 | D | L | 可加工代码 |
|-------|----|----------|-------|
| MHC21 | 2 | 5.0~40.0 | ED1 |
| MHC22 | 3 | — | — |
| MHC23 | 4 | — | — |
| MHC24 | 5 | — | — |
| MHC25 | 6 | — | — |
| MHC31 | 8 | — | — |
| MHC41 | 10 | — | — |
| MHC42 | 12 | — | — |



| 数量 | 1~9 | 10~ |
|----|------|------|
| 价格 | 100% | 另行报价 |



| 交货期 | 5 |
|---------|---|
| ① 无表面处理 | — |



| 交货期 | 6 |
|---------|---|
| ① 有表面处理 | — |