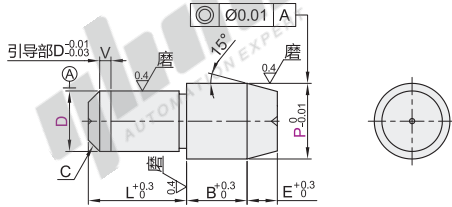


P尺寸指定型		材质		硬度		表面处理	
Dm6	Dp6	国标	相当				
YBP21	YBP31	9CrWMn	SKS3	淬火硬度58~61HRC		—	
YBP22	YBP32			淬火硬度58~61HRC, 镀层硬度850HV~		镀硬铬, 镀层厚度3~5μm	
YBP23	YBP33			—		—	
YBP25	YBP35	0Cr18Ni9	SUS304	—		—	
YBP26	YBP36			镀层硬度850HV~		镀硬铬, 镀层厚度5~8μm	
YBP28	YBP38	9Cr18Mo	SUS440C	淬火硬度48~53HRC		—	



视角标准：第一视角

型号		D公差		最小单位0.01		L	B	C	E	V
代码		D	m6	p6	P					
Dm6 Dp6 YBP21 YBP31 YBP22 YBP32 YBP23 YBP33 YBP25 YBP35 YBP26 YBP36 YBP28 YBP38	1				1.20~2.50	3	3	0.1	0.5	0
	2	+0.008	+0.012	+0.006	2.50~4.00	4			1	
	3	+0.002	+0.006	+0.006	3.50~6.00	5	5	0.5	2	
	4				4.50~7.00	6				
	5	+0.012	+0.012	+0.020	5.50~8.00	10	6	1	3	
	6	+0.004	+0.012	+0.012	6.50~10.00	8				1
	8	+0.015	+0.024	+0.024	9.00~13.00	15	8	1.5		
	10	+0.006	+0.015	+0.015	11.00~15.00	10				
	12				13.00~16.00	15	10	2	4	
	13	+0.018	+0.029	+0.029	14.00~18.00	22				
	16	+0.007	+0.018	+0.018	17.00~25.00	30				
	20	+0.021	+0.035	+0.035	22.00~30.00			3	5	2



型号	D	D公差	p6	P
YBP21	1	+0.008	+0.012	1.20~2.50
YBP22	2	+0.002	+0.006	2.50~4.00

可选加工

型号	D	D公差	p6	P	可选加工代码
YBP21	1	+0.008	+0.012	1.20~2.50	EC()MA
YBP22	2	+0.002	+0.006	2.50~4.00	RC



数量	1~4	5~
优惠价	100%	另行报价



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代码	技术说明																												
EC()	<p>变更E尺寸</p> <p>选型方法 EC2</p> <ul style="list-style-type: none"> 最小单位1 圆锥小头直径1min; B尺寸因EC的变化而变化 <table border="1"> <thead> <tr> <th>D</th> <th>EC</th> <th>D</th> <th>EC</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>1~2</td> <td>8</td> <td>5~16</td> </tr> <tr> <td>2</td> <td>2~5</td> <td>10</td> <td></td> </tr> <tr> <td>3</td> <td>3~9</td> <td>12</td> <td>5~22</td> </tr> <tr> <td>4</td> <td></td> <td>13</td> <td></td> </tr> <tr> <td>5</td> <td>4~11</td> <td>16</td> <td></td> </tr> <tr> <td>6</td> <td>4~13</td> <td>20</td> <td>6~23</td> </tr> </tbody> </table>	D	EC	D	EC	1	1~2	8	5~16	2	2~5	10		3	3~9	12	5~22	4		13		5	4~11	16		6	4~13	20	6~23
D	EC	D	EC																										
1	1~2	8	5~16																										
2	2~5	10																											
3	3~9	12	5~22																										
4		13																											
5	4~11	16																											
6	4~13	20	6~23																										

代码	技术说明												
MA	<p>增加内螺纹</p> <p>选型方法 MA</p> <table border="1"> <thead> <tr> <th>D</th> <th>MA</th> <th>V1</th> </tr> </thead> <tbody> <tr> <td>6</td> <td>M3</td> <td>4</td> </tr> <tr> <td>8~13</td> <td>M4</td> <td>6</td> </tr> <tr> <td>16~20</td> <td>M6</td> <td>9</td> </tr> </tbody> </table>	D	MA	V1	6	M3	4	8~13	M4	6	16~20	M6	9
D	MA	V1											
6	M3	4											
8~13	M4	6											
16~20	M6	9											
RC	<p>变更颈部退刀槽为R0.5</p> <p>选型方法 RC</p> <ul style="list-style-type: none"> P-D < 2不适用 												